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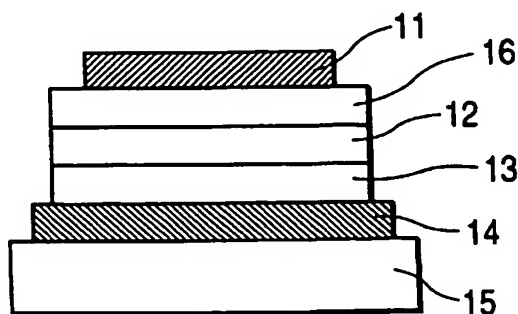
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(54) Title: LIGHT EMITTING DEVICE AND DISPLAY APPARATUS USING SAME



(57) Abstract: There is provided a high light-emission-efficiency, highly stable, low-cost light emitting device that utilizes a copper complex as a light emitting material and comprises a pair of electrodes provided on a substrate, and an organic substance layer provided between the electrode and comprising a metal coordination compound having a partial structure represented by the general formula: wherein Cu represents a copper ion.

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## DESCRIPTION

LIGHT EMITTING DEVICE AND  
DISPLAY APPARATUS USING SAME

5

## TECHNICAL FIELD

The present invention relates to a light emitting device using an organic compound and more particularly, relates to a light emitting device improved in stability and light emission efficiency by employing a metal coordination compound as a light emitting material.

## BACKGROUND ART

15 The organic EL (electroluminescent) device is being actively subjected to application study as a light emitting device of a high-speed response and a high light emission efficiency. The basic constitution thereof is shown in FIGS. 1A to 1C (see, 20 for example, Macromol. Symp. 125, 1-48 (1997)).

As shown in FIGS. 1A to 1C, an organic EL device is generally composed of a transparent electrode 14 and a metal electrode 11 on a transparent substrate 15, and a plurality of organic 25 film layers disposed between the electrodes.

In FIG. 1A, an organic layer consists of a light emitting layer 12 and a hole transport layer 13.

As the material for the transparent electrode 14, a material with a large work function, such as ITO, is used to achieve good hole-injecting characteristics from the transparent electrode 14 to the hole transport layer 13. As the material for the metal electrode 11, a material with a small work function, such as aluminum, magnesium and alloys thereof, is used to achieve good electron-injecting characteristics to the organic layer. These electrodes generally have a thickness of 50-200 nm.

For the light emitting layer 12, an aluminquinolinol complex (a representative example is Alq shown in FIG. 2) or the like is used. As the hole transport layer 13, for example, an electron-donating material such as a triphenylamine derivative (a representative example is  $\alpha$ -NPD shown in FIG. 2) is used.

The organic EL device constructed as described above has a rectifying property, and when an electric field is applied so as to make the metal electrode 11 act as a cathode and the transparent electrode 14 act as an anode, electrons are injected from the metal electrode 11 into the light emitting layer 12, and holes are injected from the transparent electrode 14 into the light emitting layer 12.

When the injected holes and electrons recombine in the light emitting layer 12, excitons are formed

to emit light. At this time, the hole transport layer 13 plays the role of an electron blocking layer to raise the recombination efficiency at the light emitting layer 12/hole transport layer 13 interface, and to enhance the light emission efficiency.

Furthermore, in FIG. 1B, an electron transport layer 16 is formed between the metal layer 11 and the light emitting layer 12 of FIG. 1A. Thus, the light emitting function can be isolated from the electron/hole transport function to make the carrier blocking action more effective, thereby improving the light emission efficiency. As the material for the electron transport layer 16, for example, an oxadiazole derivative or the like can be used.

Furthermore, as shown in FIG. 1C, an exciton-diffusion preventing layer 17 is additionally provided in order to confine excitons generated in the light emitting layer 12 within the light emitting layer 12 to effect efficient light emission.

Moreover, it is also possible to constitute an organic EL device with a single layer structure of an organic substance layer. Such a device is generally produced by forming a first electrode on a substrate, then forming a polymer film thereon by a coating method or the like, and forming a second electrode on the top thereof, but can also be produced by vacuum vapor deposition of low-molecular weight compounds.

Further, there are generally used two types of the light emitting layer, that is, a guest-host type wherein a light emitting material is dispersed in a carrier transport material, and another type wherein  
5 only a light emitting material is used in 100%. Most light emitting materials, when used in a high concentration in a light emitting layer, are liable to show a decreased light emission efficiency, and in such a case, it is preferable to select a suitable  
10 host material to adopt a guest-host type light emitting layer.

In the present invention, copper complex compounds of specific structures are employed as a light emitting material of an organic EL device.

15 As for the prior art concerning copper complexes, there are techniques using copper complex compounds different from the copper complex compounds employed in the present invention, but there are no disclosure of those copper complex compounds having  
20 sufficient performance to be used for display, illumination, or the like.

Examples of the prior art are identified as follows.

Document 1: Y. Ma et al., Advanced Materials, 1999,  
25 11, No. 10, p85, High Luminescence Gold (1) and Copper (1) Complexes with Triplet Excited State for Use in Light-Emitting diodes

Document 2: Japanese Patent Application Laid-Open No.  
10-308277 (Japanese Patent No. 2940514) to T.  
Azumaguchi et al.

There is a description therein that copper  
5 complexes can be produced at a relatively low cost  
and sufficiently drawing the performance of copper  
complexes makes it possible to provide low-cost,  
high-performance organic EL devices.

However, because EL devices obtained in the  
10 above documents have extremely low light emission  
efficiencies, and because there is no sufficient  
description in the above documents of the  
efficiencies of the devices, it is not believed that  
the characteristics of copper complexes were  
15 sufficiently drawn.

#### DISCLOSURE OF THE INVENTION

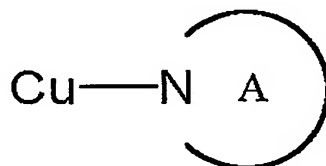
It is, therefore, an object of the present  
invention to provide a high light-emission-efficiency,  
20 highly stable, low-cost light emitting device.

In the light emitting device in accordance with  
the present invention, there are employed as a light  
emitting material copper complex compounds, which  
include not only known compounds but also novel  
25 compounds.

According to the present invention, there is  
provided a light emitting device comprising a pair of

electrodes provided on a substrate, and an organic substance layer provided between the electrode and comprising a metal coordination compound having a partial structure represented by the general formula

5 (1):



(1)

wherein Cu represents a copper ion, and heterocyclic ring A including nitrogen atom N represents a pyridine or quinoline ring, or a heterocyclic ring having one or more C-H of a pyridine or quinoline ring replaced with nitrogen atom(s), and the heterocyclic rings may have a substituent selected from the group consisting of an aromatic ring group that may have a substituent, a halogen atom, or a linear or branched alkyl group having 1 to 10 carbon atoms in which only a single methylene group or two or more non-adjacent methylene groups of the alkyl group may be substituted with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH-, or -C≡C-, and a hydrogen atom of the alkyl group may be substituted with a fluorine atom or an aromatic ring group.

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## BRIEF DESCRIPTION OF THE DRAWINGS

FIGS. 1A, 1B and 1C are views each illustrating a constitution of an ordinary light emitting device;

FIG. 2 is a view illustrating chemical  
5 structures of ordinary electron transport materials and hole transport materials;

FIG. 3 is a view illustrating monodentate ligands having an aromatic ring imine structure that can be utilized for copper complexes of the present  
10 invention, the nitrogen atom of which coordinates with copper (Cu);

FIG. 4 is a view illustrating bidentate ligands having a bipyridine structure that can be utilized for copper complexes of the present invention, the  
15 two nitrogen atoms of the bipyridine of which coordinates with copper (Cu);

FIG. 5 is a view illustrating bidentate ligands having a phenanthroline structure that can be utilized for copper complexes of the present  
20 invention, the two nitrogen atoms of which coordinates with copper (Cu);

FIG. 6 is a view illustrating bidentate ligands having a 2-phenylpyridine structure that can be utilized for copper complexes of the present  
25 invention, which coordinates with copper (Cu) at position 2 of each of the pyridine and phenyl;

FIG. 7 is a view illustrating bidentate ligands



having a benzoquinoline structure that can be utilized for copper complexes of the present invention, the nitrogen and carbon of the rings of which coordinates with copper (Cu);

5           FIG. 8 is a view illustrating bidentate ligands having a bipyridine derivative structure that can be utilized for copper complexes of the present invention;

FIG. 9 is a view illustrating bidentate ligands  
10       having a 2-phenylpyridine derivative structure that can be utilized for copper complexes of the present invention;

FIG. 10 is a view illustrating other monodentate or bidentate ligands that can be utilized  
15       for copper complexes of the present invention, in which PPh<sub>3</sub> (1001) is a monodentate ligand and coordinates with copper (Cu) at the phosphorus (P), and the others are bidentate ligands and coordinate with copper (Cu) at the oxygen (O), nitrogen (N), and  
20       phosphorus (P);

FIG. 11 is a view illustrating another ligand 1101 that can be utilized for copper complexes of the present invention, which is a tridentate ligand and coordinates with copper (Cu) at the three nitrogen  
25       atoms);

FIG. 12 is a view showing examples of copper complex compounds employed in the present invention;

FIG. 13 is a view showing the structure of a polymer copper complex employed in the present invention; and

FIG. 14 is a graphical representation showing a light emission spectrum of the light emitting device of Example 1.

#### BEST MODE FOR CARRYING OUT THE INVENTION

The copper complexes employed in the present invention is mainly characterized in that the copper ion as a metal center is in +1 charge state. For the electron configuration of a copper atom, a copper ion of +1 charge has 10 d-electrons. The present inventors' experience shows that most transition metals having an even number of d-electrons exhibit good light emission characteristics. As copper ions, there are known ions of +1 charge and +2 charge. In the present invention, +1 charge copper ion compounds are mainly used, but it should be noted that use of +2 charge copper ion compounds is not excluded.

Further, FIGS. 3 to 11 show monodentate, bidentate or tridentate ligands as the constituents of the compounds used for the copper complexes of the present invention.

In the present invention, those metal coordination compounds are used which have the above monodentate, bidentate or tridentate ligands

coordinated with copper. The above mentioned ligands include those of 0 charge and -1 charge, which are combined with copper of the +1 charge to give metal coordination compounds with an overall charge of 0 or  
5 +1. The +1 charge metal coordination compounds will have a counter anion, which is, however, not particularly limited as long as it is an ion of -1 charge such as  $\text{ClO}_4^-$ ,  $\text{PF}_6^-$ ,  $\text{BF}_4^-$ ,  $\text{BPh}_4^-$  (tetraphenylborate anion), or the like.

10       The synthesis of the above mentioned copper coordination compounds is described in the following documents. By following the synthesis examples shown therein, the copper coordination compounds of the present invention can easily be synthesized. For  
15       example, the compound examples shown in FIG. 12 can be synthesized by referring to the following papers.

Compound Example 1: Document 8  
Compound Example 2: Document 7  
Compound Example 3: Document 3  
20   Compound Example 4: Document 4  
Compound Example 5: Document 4  
Compound Example 6: Document 9  
Compound Example 7: Document 6  
Compound Example 8: Document 4  
25   Compound Example 9: Document 4  
Compound Example 10: Document 10  
[Synthesis Document]

Document 1: D. Felder, et al., "Highly Luminescent Cu(1)-Phenanthroline Complex in Rigid Matrix and Temperature Dependence of the Photophysical Properties", Journal of American Chemical Society, 5 2001, 123, p6299;

Document 2: T. Shono, et al., "Syntheses of Copper(1) Triphenylphosphine Complex", Chemistry Letters, 1972, p163;

Document 3: M. T. Miller, et al., "Effects of Steric 10 and Electronic Delocalization on the Photophysical, Structural and Electrochemical Properties of 2,9-Disubstituted 1,10-Phenanthroline Copper(1) Complex", Inorganic Chemistry, 1999, 38, p3414;

Document 4: R. A. Rader, et al., "Photostudies of 15 [Cu(bpy)(PPh<sub>3</sub>)<sub>2</sub>] + , [Cu(phen)(PPh<sub>3</sub>)<sub>2</sub>] + , and [Cu(dmp)(PPh<sub>3</sub>)<sub>2</sub>] + in Solution and in Rigid, Low Temperature Glasses, Simultaneous Multiple Emissions from Intraligand and Charge Transfer States", Journal of the American Chemical Society, 1981, 103, p5906;

Document 5: R. M. Everly et al., "Reinvestigation of 20 the Absorbing and Emitting Charge-Transfer Excited States of [Cu(NN)<sub>2</sub>]<sup>+</sup> Systems, Journal of Physical Chemistry, 1991, 95, p9071;

Document 6: Whei-Lu Kwik et al., "Ternary Complexes 25 of Copper (1) with 2,9-Dimethyl-1,10-Phenanthroline and

some Oxygen-doner Ligands", Journal of Chemical Society of Dalton;

Document 7: M. T. Miller et al., "A Highly Emissive Heteroleptic Copper(1) Bis(phenanthroline) Complex:

5 [Cu(dbp)(dmp)]+", Journal of American Chemical Society, 1999, 121, p4292;

Document 8: M. K. Eggleston et al., "Steric Effects in Ground and Excited States of Cu(NN)<sub>2</sub>+System", Inorganic Chemistry, 1997, 36, p172;

10 Document 9: Arai et al., "Photocharacteristics of Copper (1) Complex Containing Diphosphine and Diimine",

Extended Abstracts (51th Complex Chemistry Forum), p 578, 2P-F13; and

15 Document 10: Kinoshita et al., "Development of Sulfur-Crosslinked Large Ring Calix[4]pyridine and Novel Complex Group", Extended Abstracts (51th Complex Chemistry Forum), p 425, 2S3-06.

The present invention includes not only the  
20 ordinary organic copper complex compounds exemplified in FIG. 12 but also polymer compounds having a copper coordination moiety incorporated into the chain thereof such as shown in FIG. 13.

Tables 1 to 5 show compound examples of the  
25 metal complexes that can be used for the present invention. In the tables, the number in each of the columns of "Ligand 1" and "Ligand 2" means the number

assigned for the ligands in FIGS. 3 to 11, and the blank in each of the columns of "Number of Ligand 1" and "Number of Ligand 2" means that the number is 1 (i.e., no indication of the number means 1).

Table 1

Compound No.	Ligand 1	Number of Ligand 1	Ligand 2	Number of Ligand 2
1	511		511	
2	510		55	
3	515		515	
4	55		1002	
5	51		1001	2
6	55		1007	
7	55		1002	
8	510		1001	2
9	41		1001	2
10	1101		Iodine Ion	
11	42		1001	2
12	43		1001	2
13	44		1001	2
14	45		1001	2
15	46		1001	2
16	47		1001	2
17	48		1001	2
18	49		1001	2
19	410		1001	2
20	411		1001	2
21	412		1001	2
22	413		1001	2
23	414		1001	2
24	41		1002	
25	42		1002	
26	43		1002	
27	44		1002	
28	45		1002	
29	46		1002	
30	47		1002	
31	48		1002	
32	49		1002	
33	410		1002	
34	411		1002	
35	412		1002	
36	413		1002	
37	414		1002	
38	41		1005	
39	42		1005	
40	43		1005	
41	44		1005	
42	45		1005	
43	46		1005	
44	47		1005	
45	48		1005	
46	49		1005	
47	410		1005	
48	411		1005	
49	412		1005	
50	413		1005	
51	414		1005	
52	51		56	
53	52		56	
54	53		56	
55	54		56	
56	55		56	
57	56		56	
58	57		56	
59	58		56	
60	59		56	

Table 2

Compound No.	Ligand 1	Number of Ligand 1	Ligand 2	Number of Ligand 2
61	510		56	
62	511		56	
63	512		56	
64	513		56	
65	514		56	
66	51		510	
67	52		510	
68	53		510	
69	54		510	
70	55		510	
71	57		510	
72	58		510	
73	59		510	
74	510		510	
75	511		510	
76	512		510	
77	513		510	
78	514		510	
79	51		58	
80	52		58	
81	53		58	
82	54		58	
83	55		58	
84	57		58	
85	58		58	
86	59		58	
87	510		58	
88	511		58	
89	512		58	
90	513		58	
91	514		58	
92	51		514	
93	52		514	
94	53		514	
95	54		514	
96	55		514	
97	56		514	
98	57		514	
99	59		514	
100	511		514	
101	512		514	
102	513		514	
103	514		514	
104	51		1002	
105	52		1002	
106	53		1002	
107	54		1002	
108	55		1002	
109	56		1002	
110	57		1002	
111	58		1002	
112	59		1002	
113	511		1002	
114	512		1002	
115	513		1002	
116	514		1002	
117	51		1005	
118	52		1005	
119	53		1005	
120	54		1005	



Table 3

Compound No.	Ligand 1	Number of Ligand 1	Ligand 2	Number of Ligand 2
121	55		1005	
122	56		1005	
123	57		1005	
124	58		1005	
125	59		1005	
126	511		1005	
127	512		1005	
128	513		1005	
129	514		1005	
130	51		1007	
131	52		1007	
132	53		1007	
133	54		1007	
134	55		1007	
135	56		1007	
136	57		1007	
137	58		1007	
138	59		1007	
139	510		1007	
140	511		1007	
141	512		1007	
142	513		1007	
143	514		1007	
144	51		1001	2
145	52		1001	2
146	53		1001	2
147	54		1001	2
148	55		1001	2
149	56		1001	2
150	57		1001	2
151	58		1001	2
152	59		1001	2
153	510		1001	2
154	511		1001	2
155	512		1001	2
156	513		1001	2
157	514		1001	2
158	61		1007	
159	62		1007	
160	63		1007	
161	64		1007	
162	65		1007	
163	66		1007	
164	67		1007	
165	68		1007	
166	69		1007	
167	61		1001	2
168	62		1001	2
169	63		1001	2
170	64		1001	2
171	65		1001	2
172	66		1001	2
173	67		1001	2
174	68		1001	2
175	69		1001	2
176	71		1001	2
177	72		1001	2
178	73		1001	2
179	74		1001	2
180	75		1001	2

Table 4

Compound No.	Ligand 1	Number of Ligand 1	Ligand 2	Number of Ligand 2
181	76		1001	2
182	77		1001	2
183	78		1001	2
184	79		1001	2
185	710		1001	2
186	71		1002	
187	72		1002	
188	73		1002	
189	74		1002	
190	75		1002	
191	76		1002	
192	77		1002	
193	78		1002	
194	79		1002	
195	710		1002	
196	81		1002	
197	82		1002	
198	83		1002	
199	84		1002	
200	85		1002	
201	86		1002	
202	87		1002	
203	88		1002	
204	89		1002	
205	81		1005	
206	82		1005	
207	83		1005	
208	84		1005	
209	85		1005	
210	86		1005	
211	87		1005	
212	88		1005	
213	89		1005	
214	91		1007	
215	92		1007	
216	93		1007	
217	94		1007	
218	95		1007	
219	96		1007	
220	97		1007	
221	91		1001	2
222	92		1001	2
223	93		1001	2
224	94		1001	2
225	95		1001	2
226	96		1001	2
227	97		1001	2
228	91		57	
229	92		57	
230	93		57	
231	94		57	
232	95		57	
233	96		57	
234	97		57	
235	111	2	1002	
236	112	2	1002	
237	113	2	1002	
238	114	2	1002	
239	115	2	1002	
240	116	2	1002	

Table 5

Compound No.	Ligand 1	Number of Ligand 1	Ligand 2	Number of Ligand 2
241	111	2	1005	
242	112	2	1005	
243	113	2	1005	
244	114	2	1005	
245	115	2	1005	
246	116	2	1005	
247	111	2	1001	2
248	112	2	1001	2
249	113	2	1001	2
250	114	2	1001	2
251	115	2	1001	2
252	116	2	1001	2
253	31	2	1002	
254	32	2	1002	
255	33	2	1002	
256	34	2	1002	
257	35	2	1002	
258	36	2	1002	
259	37	2	1002	
260	31	2	1007	
261	32	2	1007	
262	33	2	1007	
263	34	2	1007	
264	35	2	1007	
265	36	2	1007	
266	37	2	1007	
267	31	2	1005	
268	32	2	1005	
269	33	2	1005	
270	34	2	1005	
271	35	2	1005	
272	36	2	1005	
273	37	2	1005	
274	56		1008	
275	510		1008	
276	411		1008	

The copper coordination compounds that can be utilized for the present invention are not limited to those mentioned above. For example, although FIGS. 8 and 9 illustrate only the main skeletal structures of the ligands, the hydrogen atom(s) thereof may be substituted with alkyl group(s), aromatic ring group(s), halogen atom(s), or the like. Further, they may have a fused ring structure or have CH group(s) thereof substituted with nitrogen atom(s).

10 A key feature of the copper coordination compounds preferably used in the present invention is that the nitrogen atom of a heterocyclic ring imine structure coordinates with Cu of +1 charge. The excited state of the copper coordination compounds having such a structure belongs to the so-called Metal-to-Ligand Charge Transfer (MLCT) excited state, so that a strong light emission can be obtained. In order to attain this excited state, it is preferable that the ligand has a large electron acceptance. For instance, in case of a bidentate ligand, both the two atoms of the ligand for coordination with the metal are nitrogen atoms with the imine structure. For this purpose, there can be employed, for example, 2,9-phenanthroline, 2,2'-bipyridine, and derivatives thereof. Further, in case of a monodentate ligand, pyridine derivatives can be employed.

In the present invention, it is especially

preferable to adopt such a ligand structure as to suppress a structural change between a ground state and an excited state. The coordination structure of a copper complex in which the copper ion as a metal center is in +1 charge state (hereinafter referred to as "Cu(1)") is a pseudo-tetrahedral structure of 4 coordinate, and it is preferable to maintain this structure also in an excited state in order to obtain a high light-emission luminance.

10           For example, in the case of Compound Example 1 shown in FIG. 12, each phenanthroline is substituted at positions 2 and 9 with two isobutyl groups. This exhibits an effect of maintain the pseudo-tetrahedral structure taken in a ground state also in an excited state to provide a high light-emission luminance. 15           Although in an excited state the two phenanthrolines are liable to take a single planer configuration, the phenanthrolines can be substituted with bulky isobutyl groups to maintain the pseudo-tetrahedral structure. It is believed that Compound Examples 3-8 20           shown in FIG. 12 also exhibit high-luminance light emission characteristics on the basis of the same theory.

          Further, the copper complexes used for the present invention, when compared with other commonly 25           used light emitting materials, show not so higher light emission efficiencies in a solution but shows

very strong light emission in a solid state of a film-shaped light emitting device. The possible reason for this phenomenon is as follows.

1. The coordination structure of Cu(1) in a  
5 ground state is the pseudo-tetrahedral structure of 4 coordinate. When the Cu(1) in the ground state are excited to be brought into an excited state, in order to form the MLCT excited state, the Cu becomes to have a charge near +2, so that taking a planer  
10 configuration becomes stable. This results in a great change in structure between the excited state and the ground state, so that thermal deactivation routes for energy increase to weaken the light emission. However, because this structural change is  
15 inhibited in a solid state, the suppression of the structural change would provide a strong light emission.

2. There is a possibility that in a solution, an additional coordination structure may be formed to  
20 form 5-coordinate structure, so that a strong light emission can not be obtained. Such 5-coordinate formation reaction is difficult to occur in a solid state because of the suppressed molecular motion, whereby a strong light emission can be obtained in a  
25 solid state.

Further, the Cu coordination compounds used for the present invention has a light emission lifetime

of 0.1  $\mu$ sec or more in a solid state. The longer the light emission lifetime, the fewer the thermal deactivation routes and the higher the light emission efficiency. Thus, the coordination compounds used  
5 for the present invention has a light emission lifetime of preferably 0.1  $\mu$ sec or more, more preferably 0.5  $\mu$ sec or more.

The hitherto used aluminquinolinol derivatives, coumarin derivatives, quinacridone derivatives, and  
10 so on provide a strong light emission in a solution and the strong light emission characteristics are maintained also in a solid dispersion. The characteristics effectively function also in an organic EL device to provide a high light-emission  
15 efficiency of the device.

On the other hand, the Cu complexes used in the present invention have a unique property of providing a remarkably stronger light emission in a solid state than in a solution. The present inventors have found  
20 that this unique property is very useful for attaining a highly efficient, stable light emission of organic EL devices.

Further, the present invention can also be applied to polymer materials. For example, as shown  
25 in FIG. 13, a Cu coordination compound can be incorporated into a polymer chain to make the incorporated portion effectively function as a light

emitting moiety.

The Cu coordination compounds in accordance with the present invention are useful as a light emitting material for organic EL devices. They have  
5 not only high light emission efficiencies but also properties suitable for film formation by vapor deposition or spin coating after dispersion into a polymer. Further, it becomes possible to stably produce EL devices without damages such as  
10 decomposition during device production steps. Moreover, it has been confirmed that EL devices produced using the Cu coordinating compounds pose no problem to light emission stability during current passing.

15 Further, as shown in examples as described below, durability tests by current passing have proved that the Cu coordination compounds in accordance with the present invention have an excellent performance in stability.

20 In application to a display, application to a system driven by use of a thin film transistor (TFT) drive circuit of active matrix type can be mentioned.

Moreover, the switching device used is not particularly limited and application is possible to  
25 single-crystal silicon substrates, MIM devices, amorphous silicon (a-Si) type devices, and so on.

The light emitting device of a high light



emission efficiency of the present invention can be applied to those products which require energy saving or high luminance. Such application examples include a light source for displays, illumination apparatuses or printers, a backlight for liquid crystal display apparatuses, and so on. As an image display apparatus, a lightweight flat-panel display with energy saving performance and high visibility can be provided. As a light source for printers, the light emitting device of the present invention can be used as a substitution for a laser light source portion of laser beam printers currently used widely. An image can be formed by arranging the independently addressable devices of the present invention on an array and performing a desired exposure to a photosensitive drum. Using the device of the present invention makes it possible to greatly reduce the apparatus size. When it is utilized as a backlight of illumination apparatuses or liquid crystal displays, energy-saving effect can be expected.

As described above, Compounds Examples 1-10 of FIG. 12 were synthesized by referring to the documents. The molecular structures of the thus obtained compounds were identified by means of a mass spectrometer, NMR, or the like. As to the materials shown in Table 6 below of the compounds, light emission characteristics by photoexcitation was

measured. The light emission spectrum was measured using Hitachi F4500 fluorescence spectrophotometer (excitation wavelength: 380-450 nm).

Further, the light emission lifetime was measured using model C4334 Streakscope manufactured by Hamamatsu Photonics Co. with a nitrogen laser light of wavelength 337.1 nm as an excitation light. All the measurements were carried out in a powder state. Moreover, the light emission spectrum was measured also for 5% by weight dispersion liquid of the compound in polymethyl methacrylate (PMMA) to obtain substantially the same spectrum as that for the compound powder.

Table 6

Compound Example No.	Light Emission Spectrum Peak $\lambda_{\max}$ (nm)	Light Emission Lifetime $\tau$ (msec)
1	625	1
2	645	2.7
3	650	0.8
4	507	21.2
5	539	18.3
6	575	15
8	520	15
9	640	
10	591	1.7

As a result, each compound example provided a strong light emission in the solid state.

(Examples)

In the following, the present invention will be

further described by examples, but the present invention is not limited to such examples.

(Example 1)

An organic EL device was produced using  
5 Compound Example 4 as a light emitting material.

A device of a constitution having a single organic layer was produced. After forming an ITO film in a thickness of 100 nm on a glass substrate, the film was patterned such that each opposing area  
10 of upper and lower electrodes becomes 3 mm<sup>2</sup>. Then, the following solution was prepared and applied by spin coating to the thus prepared ITO substrate.

(Solution)

Chlorobenzene: 10g;

15 Polyvinyl carbazole (Average molecular weight: 9600): 100mg; and

Compound Example 4: 3.0 mg

By performing spin coating using this solution at 2000 rpm for 20 seconds in a nitrogen atmosphere,  
20 an organic film of 120 nm in thickness could be obtained. After the film formation, the substrate was put in a vacuum vapor deposition chamber and a cathode of the following constitution was formed.

(Cathode)

25 Metal electrode layer 1 (15 nm): Al-Li alloy (Li content: 1.8% by weight); and

Metal electrode layer 2 (100 nm): Al

Then, a DC voltage was applied to the device with the Al electrode being a cathode and the ITO electrode being an anode to evaluate the device characteristics.

5        A result of measurement of the current-voltage characteristics showed that the device of this example prepared using Compound Example 4 had a good rectifying property. The light emission spectrum was measured with a spectrometer SR1 manufactured by  
10 TOPCON CORP. As is seen from the result shown in FIG. 14, the light emission spectrum peak is 545 nm, which is longer by about 40 nm than the PL (photoluminescence) spectrum peaks of the powder sample and the in-PMMA dispersed sample. The color  
15 of the emitted light was yellowish green by visual observation and stable light emission was maintained during continuous current passing for 200 hours. The light emission efficiency under application of a voltage of 10 V was calculated to be 0.5 lm/W.

20    (Example 2)

      An organic EL device was produced following the same procedure as in Example 1, with the exception that Compound Example 1 was used as a light emitting material in place of Compound Example 4 used in  
25 Example 1. In this example, the light emission spectrum peak was 650 nm and a light emission of red color was observed. Stable light emission was

maintained during continuous current passing for 200 hours.

(Example 3)

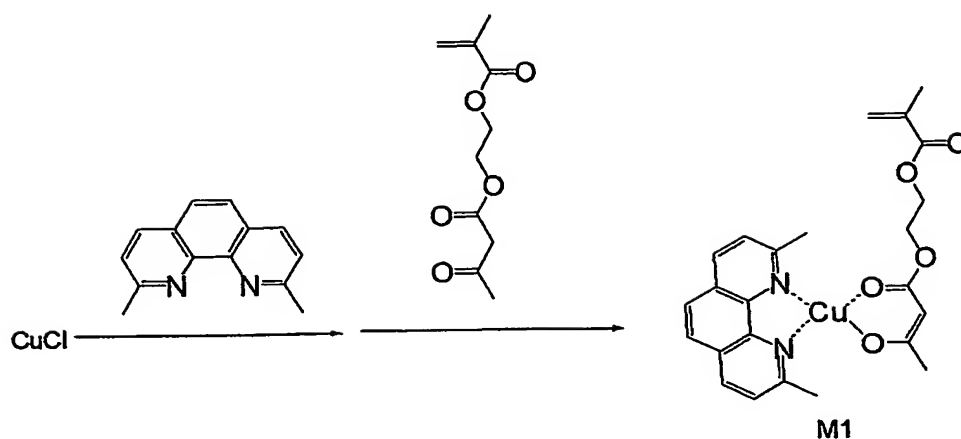
An organic EL device was produced following the same procedure as in Example 1, with the exception that Compound Example 8 was used as a light emitting material in place of Compound Example 4 used in Example 1. In this example, the light emission spectrum peak was 523 nm and a light emission of green color was observed. Stable light emission was maintained during continuous current passing for 200 hours.

(Example 4)

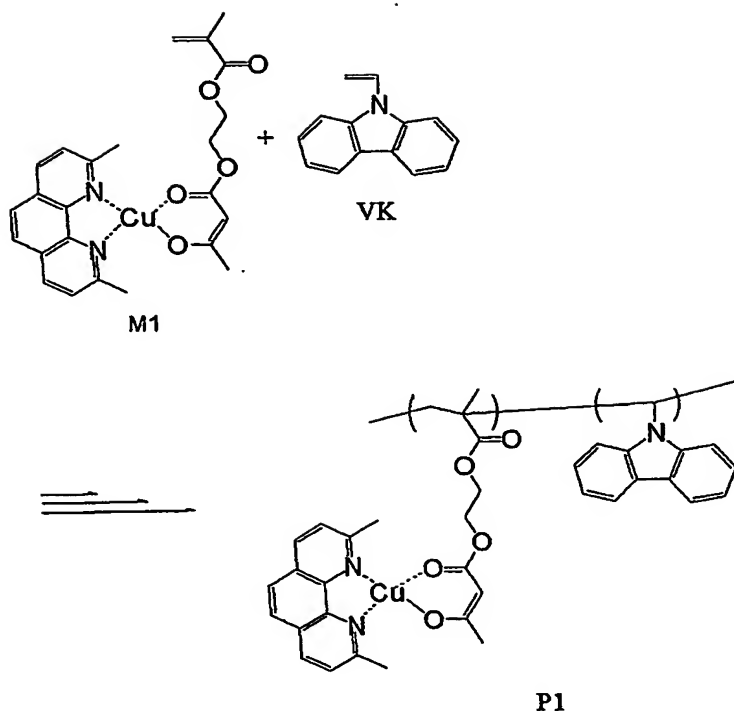
A light emitting material of a molecular structure having a Cu complex incorporated into a polymer was prepared.

First, a synthesis method will be described.

A Cu monomer metal complex compound for the present invention can be obtained via a synthesis pathway shown below.



Specifically, in a 100 ml 3-necked flask, 20 ml of acetonitrile and 0.54 g (5.45 mmole) of copper iodide were put in, 0.40 g (1.92 mmol) of 2,9-  
5 dimethyl-1,10-phenanthroline dissolved in 20 ml of hot ethanol was slowly added thereto in a stream of nitrogen, and the mixture was heated under reflux with stirring for 1 hour. Thereafter, 0.41 g (1.92 mmol) of 2-(acetacetyloxy)ethyl methacrylate  
10 dissolved in 10 ml of ethanol was slowly added thereto, and the mixture was heated under reflux for 24 hours. The reaction product was cooled with ice, and a precipitate was separated by filtration and washed with water. After the filtrate was removed  
15 under reduced pressure; purification was performed using a preparative HPLC manufactured by Nippon Bunsekikagaku K.K. to give the objective compound M1.  
[Polymerization Reaction]



In a polymerization tube, 2 ml of N,N'-dimethyl  
formamide, 49 mg (0.1 mmol) of the compound M1, 174  
mg (0.9 mmol) of VK (vinylcarbazole), and 1.64 mg  
5 (0.001 mmol) of AIBN (2,2'-azobis(isobutyronitrile))  
were put in, and, after degassing and sealing, were  
heated under agitation for 20 hours at 60°C. After  
the reaction completed, the reaction mixture was re-  
precipitated three times from 100 ml of ether, and  
10 obtained powder was dried under heating at a reduced  
pressure to obtain the compound P1. The polymer  
compound had an average molecular weight of about  
15,000. The molar ratio of the introduction rate of  
the compound M1 and VK was found to be about 1:29 by  
15 means of  $^1\text{H-NMR}$ .

A 1% chloroform solution of this polymer compound was prepared and subjected to flow casting on a glass sheet, followed by measurement of photoluminescence spectrum using Hitachi F4500  
5 fluorescence spectrophotometer with an excitation wavelength of 350 nm. The light emission peak wavelength was 560 nm, and a strong light emission was confirmed. The light emission lifetime at that wavelength was 0.5  
10  $\mu$ sec.

(Example 5)

A device of a constitution having a single organic layer was produced using the polymer coordination compound prepared in Example 4. A 1.1  
15 mm thick, 5 cm square glass substrate with a transparent electrode ITO film was provided, and the ITO film was patterned in a predetermined shape. A 2% chloroform solution of the compound P1 was prepared and applied thereon by spin coating under  
20 the conditions of 2000 rpm for 20 seconds.

Thereafter, drying was effected at 80°C for 2 hours to obtain a polymer film of 120 nm in thickness. As an opposing electrode, a film consisting of a 10 nm thick Al-Li alloy layer and a 100 nm thick Al layer  
25 was formed by vapor deposition using a mask of a predetermined aperture pattern to form a light emitting device. When a DC voltage of 20 V was

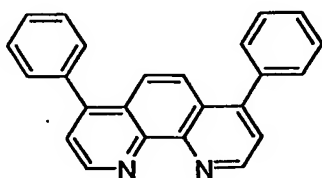


applied to the electrodes, the device emitted a light at an emission wavelength 570 nm, and stable light emission was maintained during continuous current passing for 200 hours.

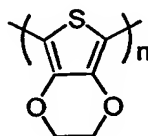
5 (Example 6)

The compound obtained in Example 4 was employed in the preparation of a single-bit organic EL device the organic layer of which was constituted of the three layers, namely a hole transport layer, a light  
10 emitting layer and an electron transport layer as shown in FIG. 1B, and the characteristics of the device were measured.

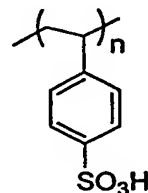
An alkali-free glass substrate was employed as a transparent substrate 15, and, on the substrate, was formed indium tin oxide (ITO) in a thickness of  
15 100 nm by sputtering as a transparent electrode 14 and was patterned into an electrode size of a diameter of 2 mm.



BPhen



PEDOT



PSS

20 A hole transport layer 13 was formed thereon in a thickness of 30 nm by spin coating of a polymer film forming solution of a mixture of PEDOT and PSS represented by the foregoing chemical formulas. Then,

a light emitting layer 12 was formed by two times of spin coating of a 1.0% chloroform solution of the polymer compound P1 of Example 4, followed by drying for 60 minutes in an oven of 60°C to attain a film  
5 thickness of 70 nm. Then, an electron transport layer 16 was formed by resistance-heated evaporation of Bphen compound of the foregoing structure in vacuum of  $10^{-4}$  Pa in a film thickness of 40 nm.

Then, potassium fluoride (KF) was provided in a  
10 thickness of 5 nm as an underlying layer for a metal electrode layer. Then, a metal electrode 11 was formed by evaporating an aluminum (Al) film of a thickness of 100 nm to form a cathode layer, whereby an organic EL device was prepared.

15 In order to investigate the characteristics of thus prepared organic EL device, the current-voltage characteristics were measured with a microammeter 4140B manufactured by Hewlett-Packard Co., and the luminance of light emission was measured by Model BM7  
20 manufactured by TOPCON CORP. As a result, the device of this example prepared using Compound Example 4 showed a good rectifying property.

Further, a light emission from this EL device was confirmed under application of a voltage of 15 V.  
25 The light emission wavelength peak was 565 nm; substantially the same light emission wavelength as that of Example 5 was confirmed; and there was

confirmed a light emission derived from the Cu coordination moiety of the polymer compound.

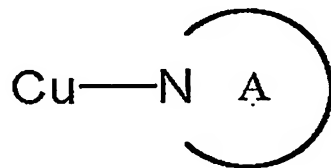
#### INDUSTRIAL APPLICABILITY

5           The present invention has been described in detail above with reference to the preferred embodiments and the examples. According to the present invention, by employing a copper complex as a light emitting material, it is possible to provide a  
10 light emitting device of a high light-emission luminance. Further, because the copper complexes are generally inexpensive, the light emitting device of the present invention can usefully be applied to display apparatuses and so on.

15

## CLAIMS

1. A light emitting device comprising a pair of electrodes provided on a substrate, and an organic substance layer provided between the electrode and  
5 comprising a metal coordination compound having a partial structure represented by the general formula (1):



(1)

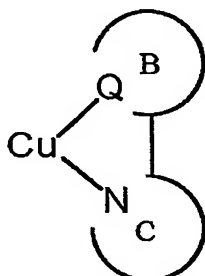
- 10 wherein Cu represents a copper ion, and heterocyclic ring A including nitrogen atom N represents a pyridine or quinoline ring, or a heterocyclic ring having one or more C-H of a pyridine or quinoline ring replaced with nitrogen atom(s), and the  
15 heterocyclic rings may have a substituent selected from the group consisting of an aromatic ring group that may have a substituent, a halogen atom, or a linear or branched alkyl group having 1 to 10 carbon atoms in which only a single methylene group or two  
20 or more non-adjacent methylene groups of the alkyl group may be substituted with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH-, or -C≡C-, and a hydrogen atom of the alkyl group may be substituted with a fluorine atom

or an aromatic ring group.

2. The light emitting device according to claim 1, wherein the copper ion has +1 charge.

5

3. The light emitting device according to claim 1, wherein the organic substance layer comprises a metal coordination compound having a partial structure represented by the general formula (2):



(2)

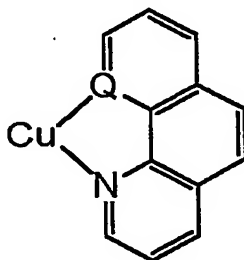
10 wherein Cu represents a copper ion; B represents an aromatic or heterocyclic ring; C represents a heterocyclic ring; the rings B and C bond to each other via a covalent bond; the heterocyclic ring C including nitrogen atom N represents a pyridine, quinoline or isoquinoline ring that may have a substituent, or a heterocyclic ring having one or more C-H of the pyridine, quinoline or isoquinoline ring replaced with nitrogen atom(s); Q of the ring B represents a carbon or nitrogen atom; the ring B is a phenyl, pyridine, naphthalene, quinoline, or isoquinoline ring that may have a substituent, or a

15

20

heterocyclic ring having one or more C-H of the phenyl, pyridine, naphthalene, quinoline, or isoquinoline ring replaced with nitrogen atom(s); and the substituent is selected from the group consisting of an aromatic ring group that may have a substituent, a halogen atom, or a linear or branched alkyl group having 1 to 10 carbon atoms in which only a single methylene group or two or more non-adjacent methylene groups of the alkyl group may be substituted with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH-, or -C≡C-, and a hydrogen atom of the alkyl group may be substituted with a fluorine atom or an aromatic ring group.

4. The light emitting device according to claim 3, wherein the organic substance layer comprises a metal coordination compound having a partial structure represented by the general formula (3):



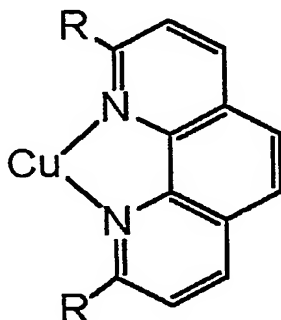
(3)

wherein Cu represents a copper ion; Q represents a carbon or nitrogen atom; each ring may have a substituent and may have one or more C-H thereof replaced with nitrogen atom(s); and the substituent

is selected from the group consisting of an aromatic ring group that may have a substituent, a halogen atom, or a linear or branched alkyl group having 1 to 10 carbon atoms in which only a single methylene group or two or more non-adjacent methylene groups of the alkyl group may be substituted with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH-, or -C≡C-, and a hydrogen atom of the alkyl group may be substituted with a fluorine atom or an aromatic ring group.

10

5. The light emitting device according to claim 3, wherein the organic substance layer comprises a metal coordination compound having a partial structure represented by the general formula (4):



15

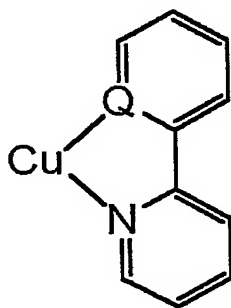
(4)

wherein Cu represents a copper ion; each ring may have a substituent in addition to R and may have one or more C-H thereof replaced with nitrogen atom(s); and R is an aromatic ring group that may have a substituent, a halogen atom, or a linear or branched alkyl group having 1 to 10 carbon atoms in which only

20

a single methylene group or two or more non-adjacent methylene groups of the alkyl group may be substituted with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH-, or -C≡C-, and a hydrogen atom of the alkyl group may be substituted with a fluorine atom or an aromatic ring group.

6. The light emitting device according to claim 3, wherein the organic substance layer comprises a metal coordination compound having a partial structure represented by the general formula (5):



(5)

wherein Cu represents a copper ion; Q represents a carbon or nitrogen atom; each ring may have a substituent and may have one or more C-H thereof replaced with nitrogen atom(s); and the substituent is selected from the group consisting of an aromatic ring group that may have a substituent, a halogen atom, or a linear or branched alkyl group having 1 to 10 carbon atoms in which only a single methylene group or two or more non-adjacent methylene groups of



the alkyl group may be substituted with -O-, -S-,  
-CO-, -CO-O-, -O-CO-, -CH=CH-, or -C≡C-, and a  
hydrogen atom of the alkyl group may be substituted  
with a fluorine atom or an aromatic ring group.

5

7. The light emitting device according to claim  
1, having a light emission lifetime is 0.1 μsec or  
more.

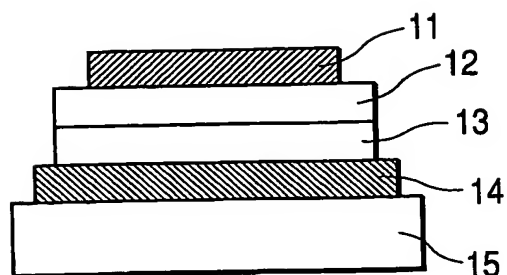
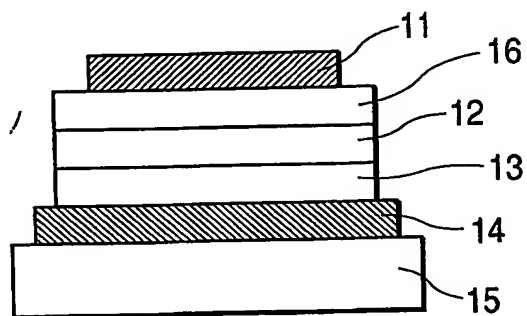
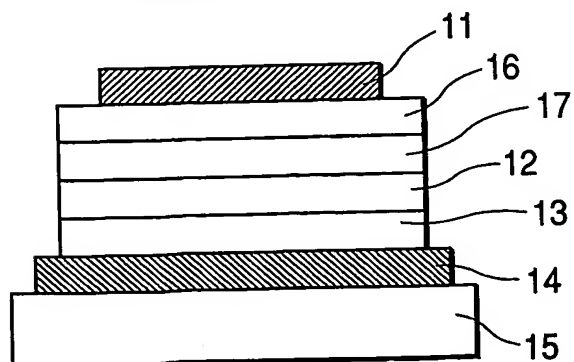
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8. The light emitting device according to claim  
1, having a light emission lifetime is 0.5 μsec or  
more.

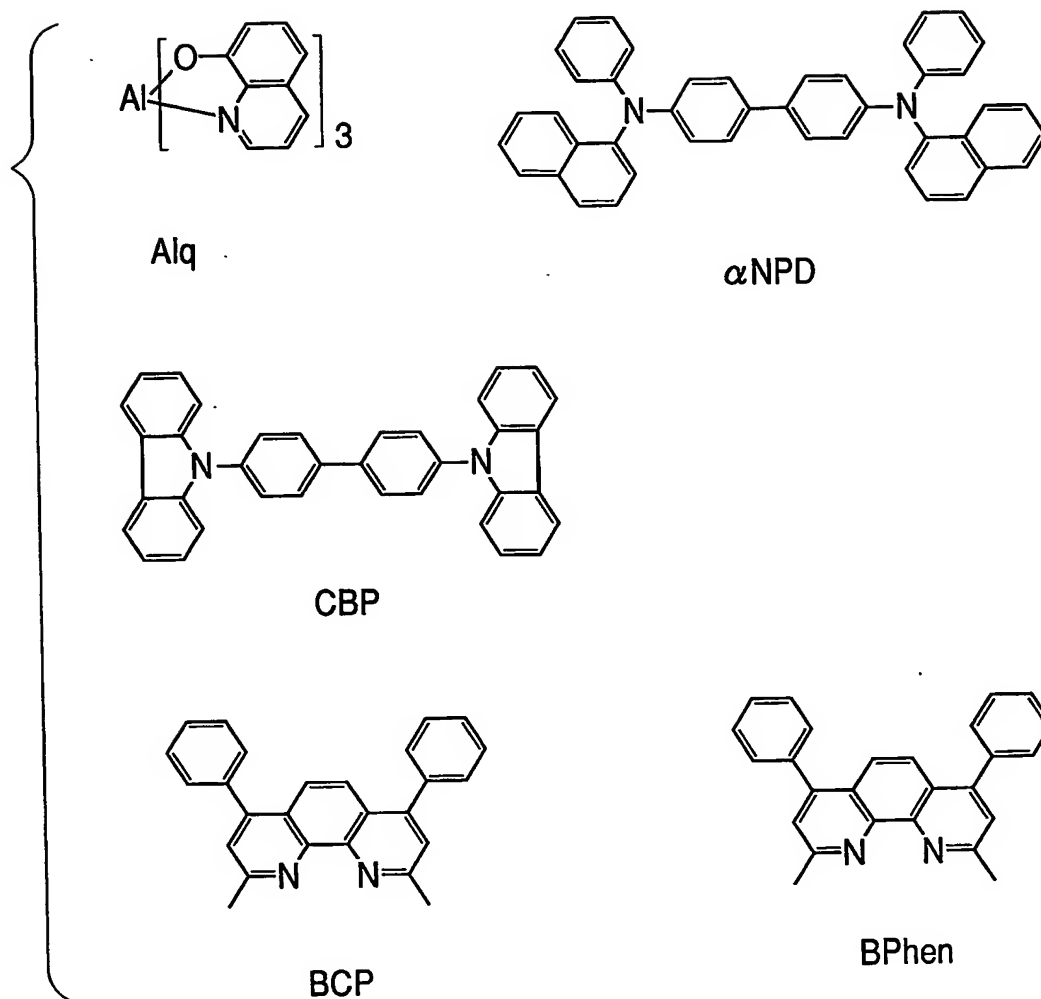
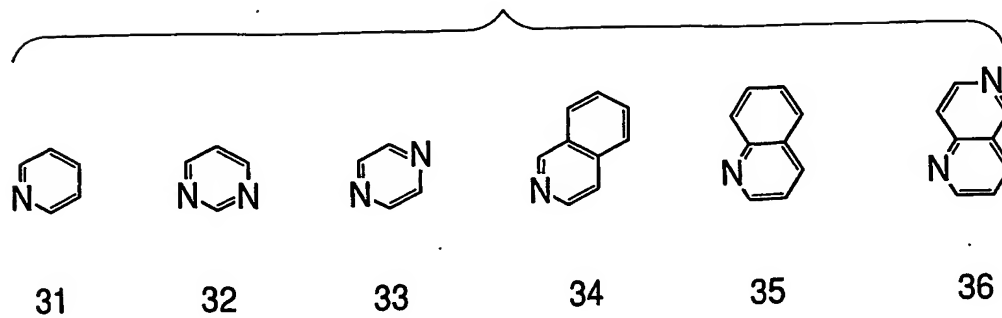
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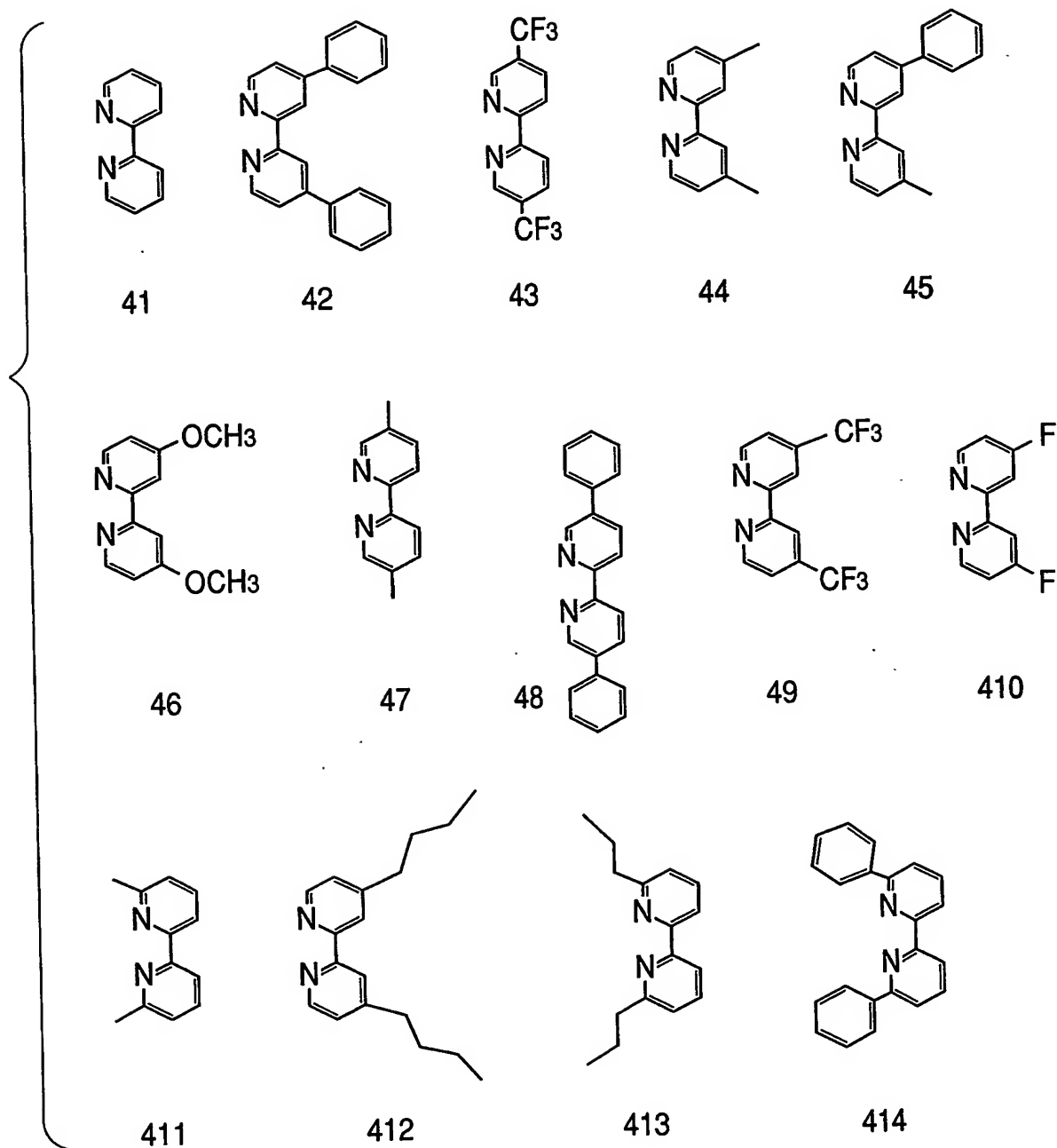
9. A display apparatus comprising the light  
emitting device as set forth in claim 1 and an  
electrical signal application circuit for applying an  
electrical signal to drive the light emitting device.

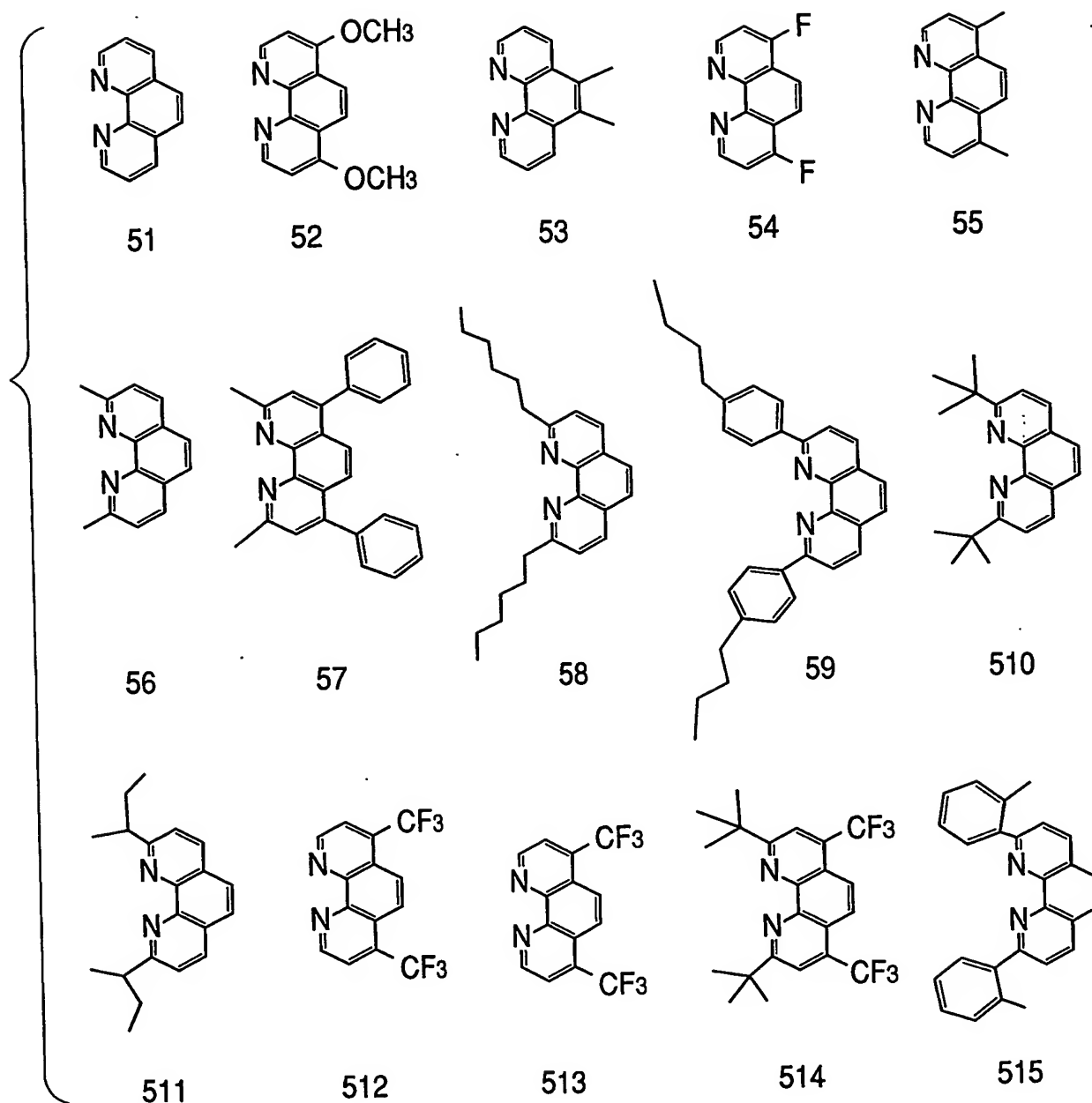
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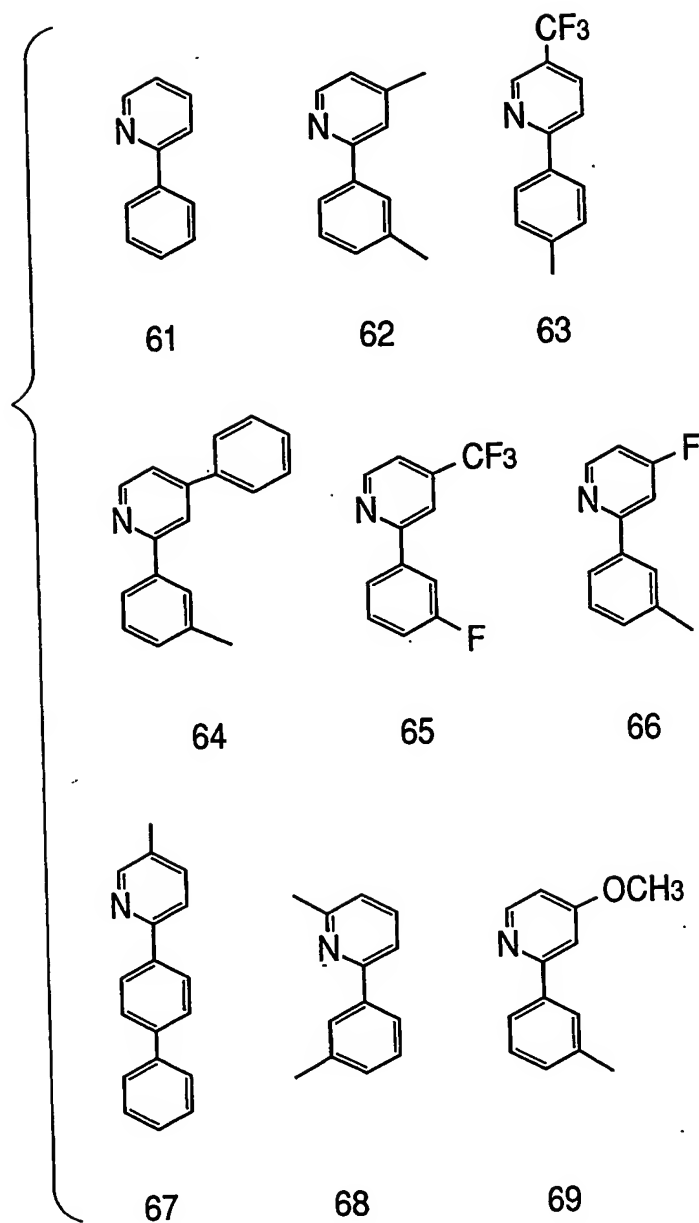
**FIG. 1A****FIG. 1B****FIG. 1C**

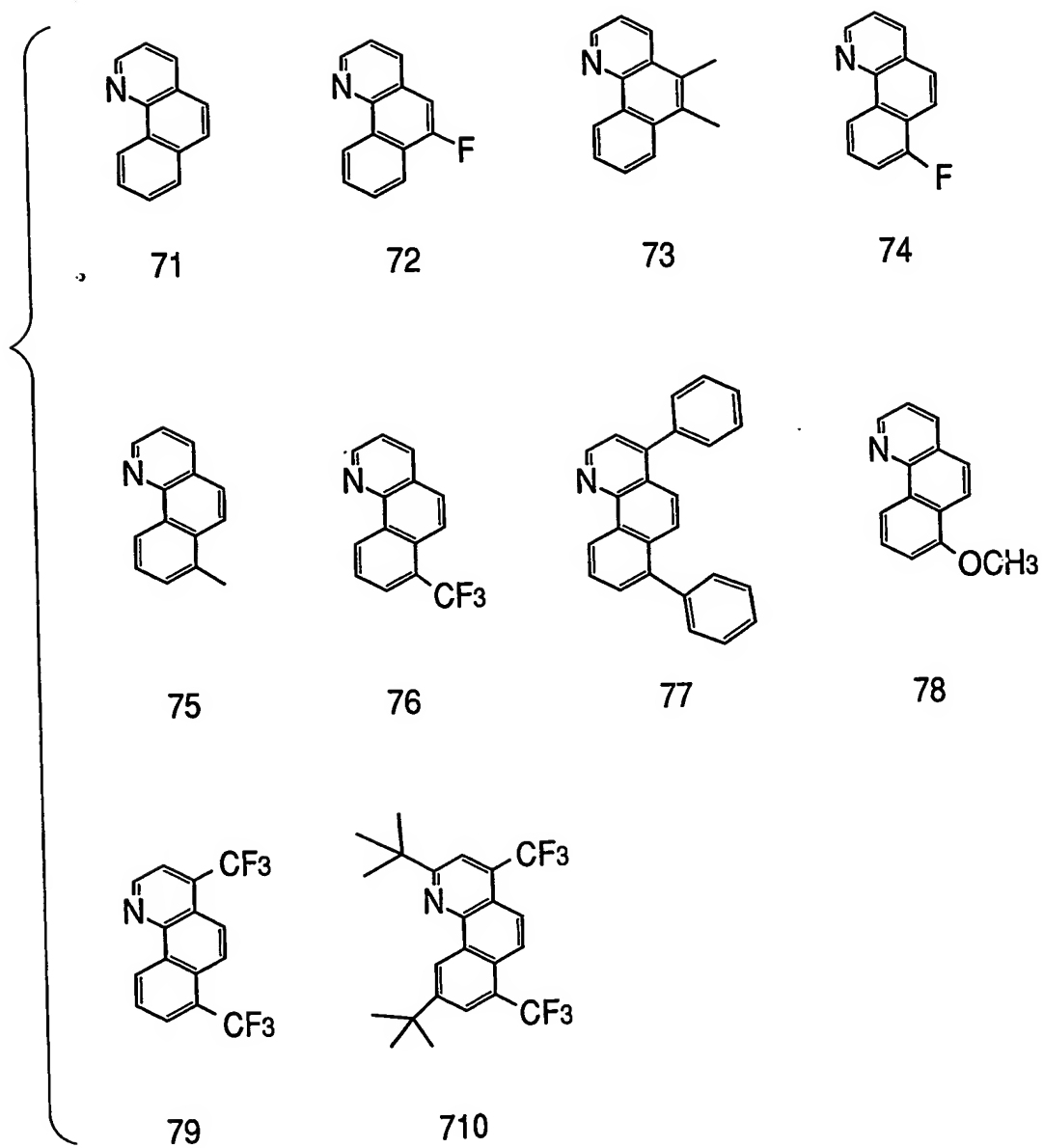
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**FIG. 2****FIG. 3**

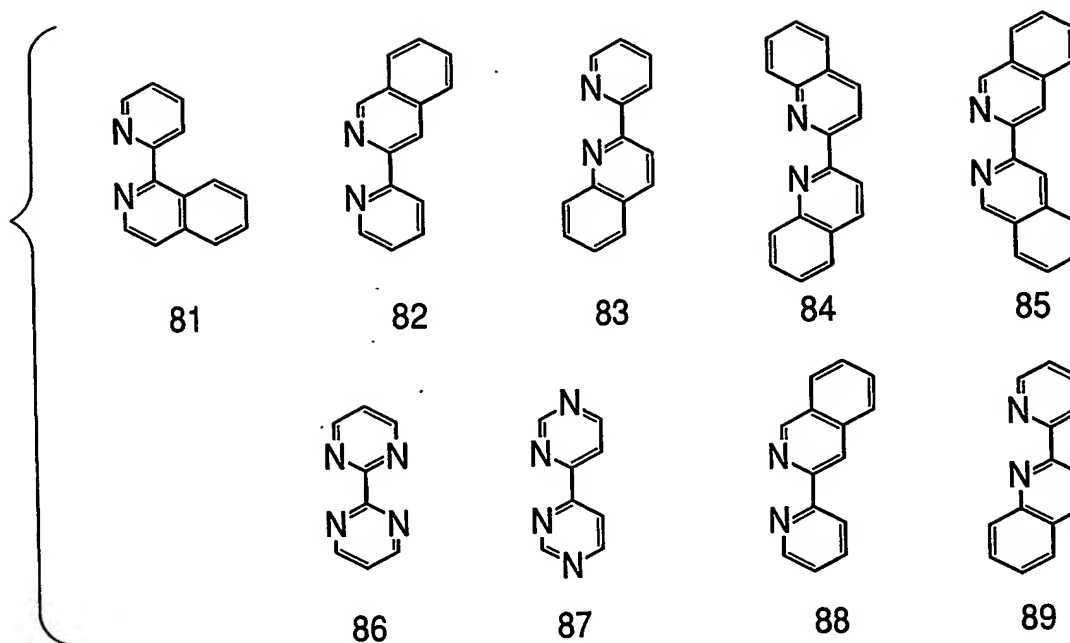
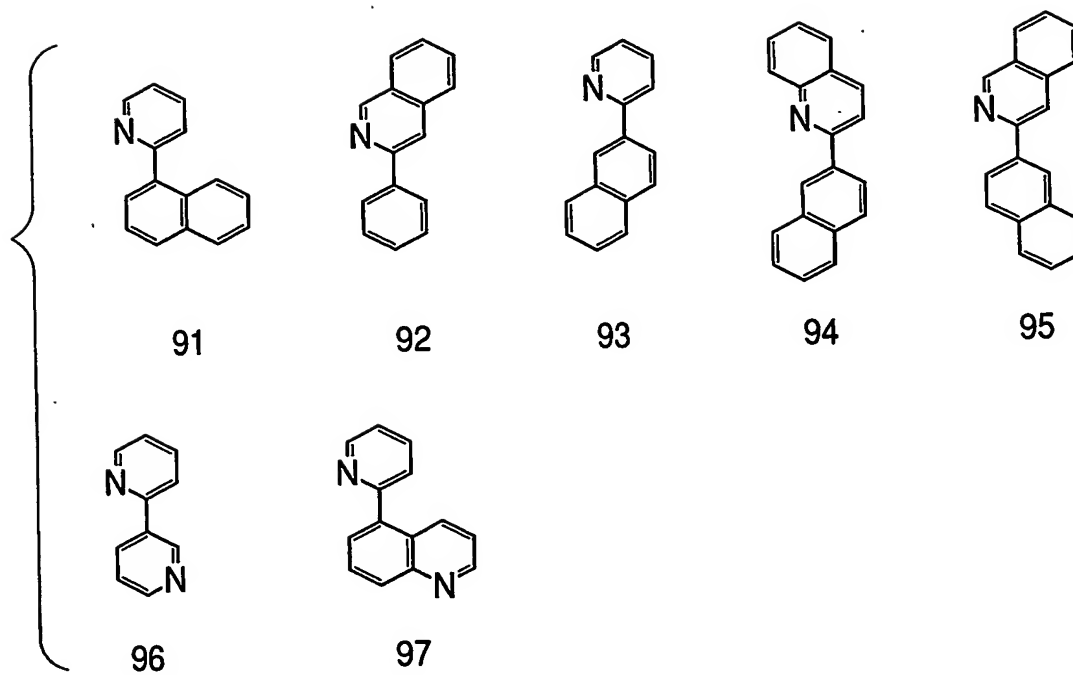
*FIG. 4*

**FIG. 5**

**FIG. 6**

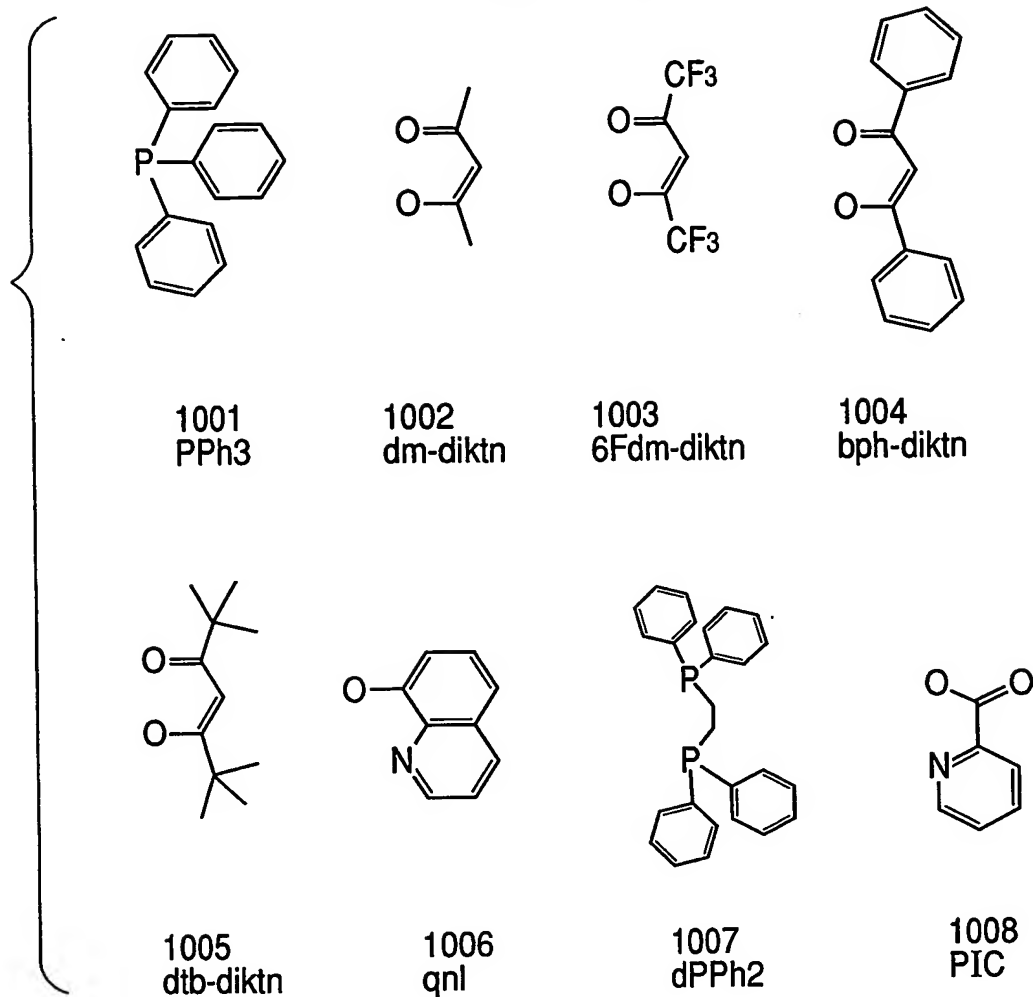
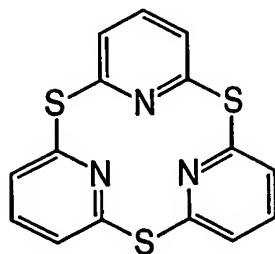
**FIG. 7**

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**FIG. 8****FIG. 9**

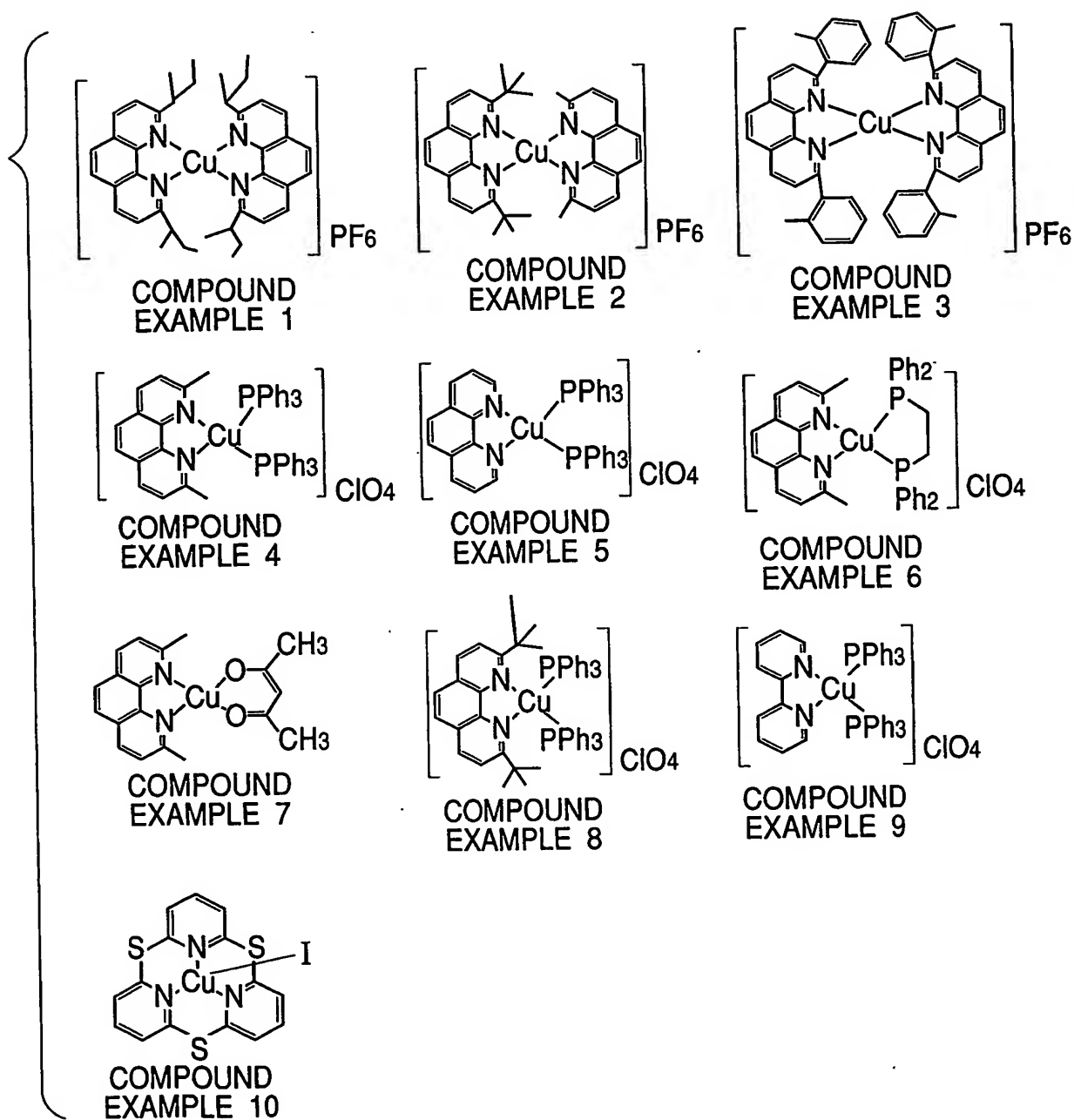


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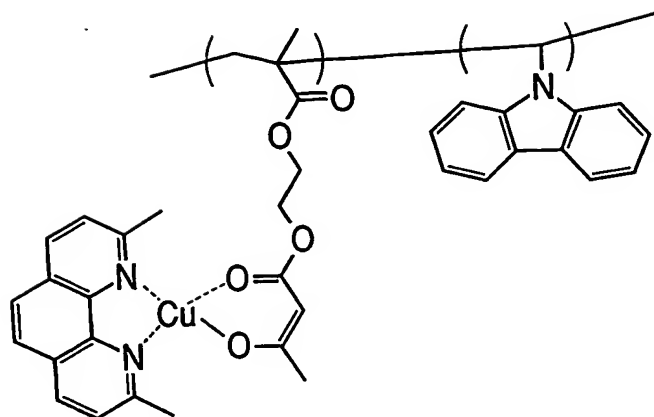
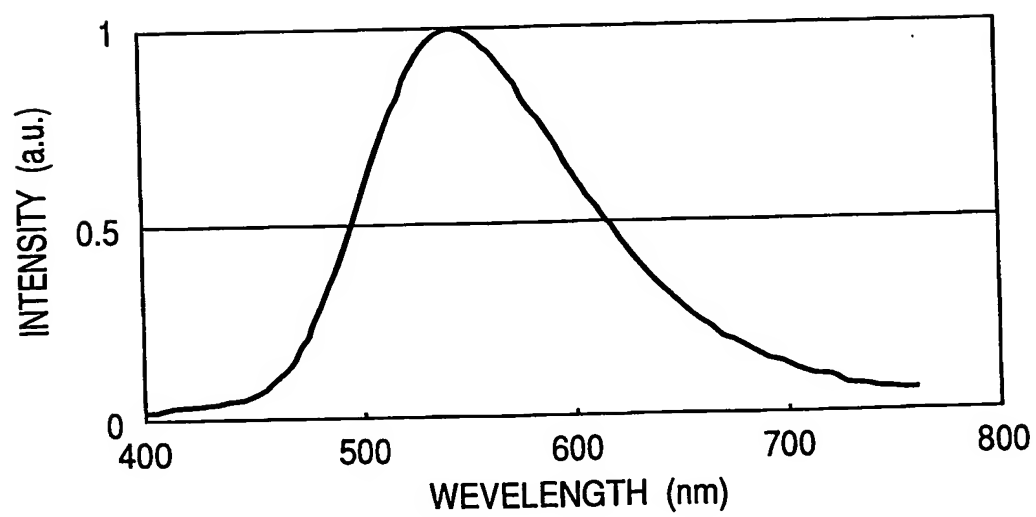
**FIG. 10****FIG. 11**

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FIG. 12



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**FIG. 13****FIG. 14**

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP03/05601

## A. CLASSIFICATION OF SUBJECT MATTER

Int.Cl<sup>7</sup> C09K11/06, H05B33/14

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int.Cl<sup>7</sup> C09K11/06, H05B33/14

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

CA (STN), REGISTRY (STN)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	JP 2000-355687 A (FUJI PHOTO FILM CO., LTD.) 2000.12.26, CLAIM, [0047] (NO FAMILY)	1, 2, 7-9 4-6
X Y	JP 2000-144125 A (FUJI PHOTO FILM CO., LTD.) 2000.05.26 & US 6528187 B1	1, 2, 7-9 4-6
X	US 2002/0045063 A1 (NESSDISPLAY CO., LTD.) 2002.04.18 & JP 2000-53957 A	1, 2, 7-9
X	JP 2001-81453 A (KONICA CORPORATION) 2001.03.27, CLAIM (NO FAMILY)	1-5, 7-9
X	JP 2000-8033 A (FUJI PHOTO FILM CO., LTD.) 2000.01.11, CLAIM, P. 13-14 (NO FAMILY)	1, 2, 7-9
X	EP 0878529 A2 (EASTMAN KODAK COMPANY) 1999.01.13 & US 5755999 A & JP 10-330744 A	1, 2, 7-9

☒ Further documents are listed in the continuation of Box C.☐ See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP03/05601

## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JP 9-272865 A (TOYO INK MANUFACTURING CO., LTD.) 1997.10.21, CLAIM, P. 4 (NO FAMILY)	1, 2, 7-9
X	JP 2-8288 A (NEC CORP.) 1990.01.11, CLAIM, P. 2 RIGHT-DOWN PART (NO FAMILY)	1-4, 6-9
Y	WO 00/57676 A1 (THE UNICERSITY OF SOUTHEN CALIFORNIA) 2000.09.28&JP 2002-540572 A	4-6
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